

ODOUR IMPACT ASSESSMENT

EMAQ, (2018) Control of Odour and Noise from
Commercial Kitchen Exhaust Systems,
(amendment DEFRA, 2005)

Commercial Odour



NOISE
ASSESSMENTS LTD
YOUR LOCAL ACOUSTIC SPECIALIST

REPORT DETAILS

Report Title	Odour Assessment: Takeaway
Site Address	2 Windmill Street Gravesend Kent DA12 1AD
Project No.	NALPRO040424.01b
Consultant Contact	jonathan@noiseassessments.co.uk

QUALITY ASSURANCE

Issue No.	Status	Issue Date	Comments	Author	Approved
1	FINAL	29/05/24	-		
				J Mape BSc (Hons) PgDip, IOA Cert. Environ. Noise, TechIOA Consultant	D Warren Director

This report has been prepared by Noise Assessments the trading name of Noise Assessments Limited, with all reasonable skill, care and diligence within the terms of the Contract with the client, incorporating our General Terms and Conditions of Business and taking account of the resources devoted to it by agreement with the client.

We disclaim any responsibility to the client and others in respect of any matters outside the scope of the above.

This report is confidential to the client and we accept no responsibility of whatsoever nature to third parties to whom this report, or any part thereof, is made known. Any such party relies on the report at their own risk.

Noise Assessments Limited – Companies House Registered No. 12207511

Contents

Assessment Summary	1
1. Proposal	2
2. Existing Context.....	2
3. Policy and Guidance.....	2
4. Nearest Sensitive Receptor Locations.....	3
5. Odour Assessment	3
6. Odour Impact Assessment	5
7. The Odour Management Plan.....	6
8. Summary	1
APPENDIX A – Site Location	3
APPENDIX B – Classification of Odour and Grease Content of Extract Air from Commercial Kitchens..	4
APPENDIX C – EMAQ Odour Impact Risk Assessment Methodology	6
APPENDIX D – Specification for ESP and Carbon Filters	7

Assessment Summary

A commercial property (herein referred to as the site) is applying for planning permission for the installation of extraction system and flue to the rear elevation of the property to facilitate the grilling and frying of a mix of Indian and British cuisine and is required to confirm their external venting complies with external odour guidance. The client has completed an odour assessment at 2 Windmill Street Gravesend Kent DA12 1AD.

An odour assessment is required to assess the likely impact from odour generated during the cooking process from a proposed extraction system to be installed. The ducting exits on the first floor and discharges vertically above the eaves at the rear of the property.

The environmental health department of the local planning authority is likely to have concerns of odour emissions from the use of the extraction fan unit on neighbouring sensitive residential properties during the daytime.

With respect to odour, it has been identified that providing that the recommendations are taken into account, there should not be a loss of amenity at the existing residential receptors in the vicinity of the extraction vent and as long as a system similar to the one recommended in the OMP are implemented, this would consist of using the “best practicable means” and would prevent statutory nuisance occurring.

As long as the proposed extraction system is properly maintained on a regular basis, it is highly unlikely that odour would become an issue in the future.

1. Proposal

- 1.1 A commercial property (herein referred to as the site) is applying for planning permission for the installation of extraction system and flue to the rear elevation of the property to facilitate the grilling and frying of a mix of Indian and British cuisine and is required to confirm their external venting complies with external odour guidance. The client has completed an odour assessment at 2 Windmill Street Gravesend Kent DA12 1AD.
- 1.2 An odour assessment is required to assess the likely impact from odour generated during the cooking process from a proposed extraction system to be installed. The ducting exits on the first floor and discharges vertically above the eaves at the rear of the property.
- 1.3 The environmental health department of the local planning authority will raise concerns of odour emissions from the use of the extraction fan unit on neighbouring sensitive residential properties during the daytime.

2. Existing Context

- 2.1 The site (ground floor) is set within a mainly commercial Highstreet of two storey buildings along a street for general customer footfall during the daytime. There are commercial units adjacent to the front of the site. Apartments to the rear of the site and other commercial units are also present.
- 2.2 The environmental health department of the local planning authority raised concerns of odour emissions from the use of the fan extraction unit venting on neighbouring sensitive residential properties around the site during the daytime.

3. Policy and Guidance

Odour Technical Guidance

- EMAQ, (2018) Control of Odour and Noise from Commercial Kitchen Exhaust Systems, an amendment of the original DEFRA document published in 2005, deals specifically with the control of kitchen odours.
 - Guidance on the Assessment of Odour for Planning, Version 1.1 Institute of Air Quality Management (IAQM), 2018. The IAQM published the 'Guidance on the Assessment of Odour for Planning' document in July 2018. This guidance specifically deals with assessing odour impacts for planning purposes, namely potential effects on amenity.
- 3.1 The magnitude of odour impact depends on a number of factors and the potential for adverse impacts varies due to the subjective nature of odour perception. The FIDOL acronym is a useful reminder of the factors that can be used to help determine the degree of odour pollution:

- Frequency of detection - frequent odour incidents are more likely to result in adverse impacts;
- Intensity as perceived - intense odour incidents are more likely to result in adverse impacts;
- Duration of exposure - prolonged exposure is more likely to result in adverse impacts;
- Offensiveness - more offensive odours have a higher risk of resulting in adverse impacts; and,
- Receptor sensitivity - (The type of land use and nature of human activities in the vicinity of an odour source. Tolerance and expectation of the receptor.)

3.2 It is important to note that even infrequent emissions of odours may cause loss of amenity if odours are perceived to be particularly intense or offensive.

4. Nearest Sensitive Receptor Locations

4.1 The nearest sensitive receptors (NSRs) have been identified as residential dwellings at the rear of the site above the proposed takeaway.

5. Odour Assessment

Introduction

5.1 This odour assessment relates to the potential future odour emanating from any kitchen extraction system associated with the change of use development, and the potential odour impacts on any sensitive receptors near the extract vent.

Nature and Effect of Odour

5.2 Odour is perceived by our brains in response to chemicals present in the air we breathe. Odour is the effect that those chemicals have upon us. Humans have sensitive senses of smell, and they can detect odour even when chemicals are present in very low concentrations. Most odours are a mixture of many chemicals that interact to produce what we detect as an odour.

5.3 Different life experiences and natural variation in the population can result in different sensations and emotional responses by individuals to the same odorous compounds. Because the response to odour is synthesised in our brains, other senses such as sight and taste, and even our upbringing, can influence our perception of odour and whether we find it acceptable, objectionable, or offensive.

Assessment Methodology

5.4 The assessment of odour takes on the following aspects:

- A qualitative assessment of proposed odour emissions from the change of use development;
- An assessment taking into account the nature of the premises;
- The height and position of any proposed flue;

- The recommended exit velocity from the flue; and
- The distance between the proposed flue and the potential odorous emissions and the distance to the sensitive receptor.

Guidance on Control of Odours from Kitchens

- 5.5 The Department for Environment Food and Rural Affairs (DEFRA) originally published Guidance (now withdrawn) on the control of odours from kitchens. That guidance has been subsequently updated by 'Control of Odour and Noise from Commercial Kitchen Exhaust Systems' (EMAQ, July 2018).
- 5.6 Although the guidance is not statutory, it provides very useful information on best practice techniques for the minimisation of odour nuisance from kitchen exhaust systems. This source of guidance and Noise Assessments Ltd.'s own experience form the basis of the assessment to determine whether nearby occupiers of existing residential properties would consider that odour emanating from the kitchen extract flue is acceptable or not.

General Principles in Controlling Odour

- 5.7 The guidance is generally used for premises where food is cooked for patrons on or off the premises and where a kitchen is used to prepare and cook food. In these instances, a kitchen canopy extract system, are invariably present.
- 5.8 The main purpose of a kitchen canopy is to extract excess heat, steam, fats, smoke and odour arising from cooking processes. Removal of these unwelcome by-products of kitchen activity helps to achieve a reasonably comfortable and safe working environment, protect the working environment, as well as preventing the spread of the products from the kitchen area to other parts of the building.
- 5.9 Odours from cooking are contained both within the solid, liquid and gaseous material which is extracted by the kitchen canopy, and these different phases generally require different abatement techniques to reduce levels of odour to those levels which are acceptable to those in the vicinity. The extent to which any odour mitigation is required is dependent on the type of foods being prepared and cooked.
- 5.10 Commonly the kitchen extract canopy will contain the first line of odour control through the incorporation of coarse grease filters, which take out the largest grease particles from the extracted air stream. Such coarse grease filters tend to be a common feature of almost all kitchen canopy systems.
- 5.11 The type and levels of odour control required downstream of the canopy is very much dependent on a number of factors. The principle ones are:

- Type of food prepared. This is probably the most dominant factor as the type of food, and particularly any spices used, dictates the chemical constituents present in the exhaust air;
- Size of the cooking facility. The number of covers (for these premises, as no dining is included, the important aspect is the amount of general food output from the kitchen); and
- Types of cooking appliances used. This dictates the level of fat, water droplets and temperature within the ventilation air

5.12 The guidance includes two Tables which classify the odour and grease content of extract air according to the general cooking type and equipment used. These are reproduced in Appendix 3 (Table 2A and Table 2B). The information, in Appendix 3, has been used in this report to carry out the odour risk assessment in respect of the consented change of use development.

6. Odour Impact Assessment

6.1 Based on the observed location of the proposed external extraction system, this odour impact assessment and Odour Management Plan has been undertaken in accordance with the EMAQ guidance 'Control of Odour and Noise from Commercial Kitchen Exhaust Systems'.

Risk Assessment

6.2 The guidance provides a means of risk assessing the impact of any catering establishment and proposed and existing uses. The key elements of the method are reproduced in Appendix 3. The method relies on scoring the proposal on four different aspects:

- **Dispersion** – where the extract vents to atmosphere are in relation to the building to which the vent is attached.
- **Proximity of receptors** – the location of the nearest residents;
- **The kitchen size** – number of covers, i.e. level of activity; and
- **Cooking type** – based on grease and odour loading.

6.3 The level of odour which is created by a premises will depend on the size of kitchen and type of cooking. These can be determined using categories which have been set out in the guidance and are replicated in Appendix 4.

6.4 The scores for each aspect are summed to derive an overall significance score, an impact risk, and a statement about the odour control requirement. The guidance has been utilised where possible to determine the risk of odour nuisance from the proposed change of use development, without any additional odour abatement in place.

6.5 The risk assessment provided in Table 1, is a worst-case scenario.

Table 1: Odour Risk Assessment – 2 Windmill Street Gravesend Kent DA12 1AD

	Descriptor	Score	Impact Risk	Odour Control Requirement
Dispersion	Moderate	10	High	High level odour control
Proximity of Receptors	Medium	5		
Size of kitchen/food cooking area	Small	1		
Cooking Type (Odour & grease loading)	Very High	10		
Total		26		

6.6 For the proposed flue extract system, exiting 1m above the eaves (Moderate, Score 10). There are receptors within 20-100m of the proposed flue extract (Medium, Score 5).

6.7 The kitchen will be small, small takeaway (Small, Score 1).

6.8 There will be the grilling and frying of a mix of Indian and British cuisine proposed to take place at the premises. Therefore, the cooking type is classed as Very High (Score 10).

6.9 The results of the overall assessment are potentially a High Risk.

7. The Odour Management Plan

7.1 Section 7 has quantified that as a worst case for the consented change of use development (provided the recommendations are taken into account) there is deemed to be a 'High' risk of potential nuisance and ordinarily a High level of odour mitigation would be recommended.

Proposed Ventilation and Extraction System

7.2 The proposals are for the external flue to the rear of the property exiting on the first floor to above the eaves. The mitigation requirements which are used:

1. Electrostatic Precipitator (ESP) followed by carbon filtration (carbon filter with a 0.2 – 0.4 residence time).

- 7.3 The ESP has been specifically designed for kitchen extract systems and have integral sumps to collect the oil, grease and smoke particles filtered out of the exhaust. This not only simplifies servicing but eradicates potentially dangerous spillage from the bottom of the units and this cuts down on the buildup of grease within the ducting.

Maintenance Programme (Type, Frequency and Regime)

- 7.4 To minimize the risk of complaints, it is recommended that:

- A visual inspection of the ventilation system be carried out at least once a week. All metal surfaces should be checked to ensure that there is no accumulation of grease or dirt and that there is no surface damage;
- Cooker hoods and grease filters should be cleaned on a daily basis;
- Baffle type self-draining filters and collection drawers should be cleaned weekly, as a minimum. The cleaning period for mesh filters should be at least twice a week;
- Cleaning period for extract ductwork should as follows:

Use	No. hours use per day	Minimum cleaning interval
Heavy use	12-16	Every 3 months
Moderate use	6-12	Every 6 months
Light use	2-6	Annually

- 7.5 Based on the information provided, it is likely that the premises will be of Light to Moderate Use and should be cleaned at least every 6 months.

- Periodic 'deep hygiene cleaning' should be undertaken by a specialist contractor. All accessible main ductwork runs and branches, including fitted equipment should be inspected and cleaned.
- All fans are to be maintained on a regular basis as recommended by the fan manufacturer; and
- Ventilation grilles, where fitted should have easily removable cores to facilitate cleaning.

Recommendations for maintenance of odour control system

- 7.6 Carbon filtration;

- Change fine filters every two weeks
- Change carbon filters every 4 to 6 months

- 7.7 For the ESP system:

- Clean every 2-6 months

- 7.8 An Autowash nozzle attachment sited inside the standard ESP units. The control / wash station collection cells can be automatically cleaned on a regular frequency.
- 7.9 Daily cleaning keeps the filters working at their optimum efficiency and will greatly reduce the number of service visits required throughout the year.
- 7.10 It will be important that the odour control methods are fully implemented and additionally, that the proposed OMP management measures and frequency of servicing is complied with. With respect to the servicing and maintenance regime, audit and service records should be maintained and made available to the Local Authority on demand.

8. Summary

- 8.1 With respect to odour, it has been identified that providing that the recommendations are taken into account, there should not be a loss of amenity at the existing residential receptors in the vicinity of the extraction flue and as long as the system similar to the ones recommended in the OMP are implemented, this would consist of using the “best practicable means” and would prevent statutory nuisance occurring.
- 8.2 If the proposed extraction system is properly maintained on a regular basis, it is highly unlikely that odour would become an issue in the future.

Appendices

APPENDIX A – Site Location



 Site location

APPENDIX B – Classification of Odour and Grease Content of Extract Air from Commercial Kitchens

Table 2A: Table detailing the grease and odour content of various types of food

Catering establishment	Description	Odour content				Grease content			
		Low	Moderate	High	Very high	Low	Moderate	High	Very high
Tea shop									
Pizza restaurant	Herb								
Steakhouses	Fat								
French	Herbs/garlic								
Italian	Herbs/garlic								
Most pubs	Fat								
Chinese	Ginger, spices, oil								
Japanese	Spices, oil								
Cantonese	Spices, oil								
Indian	Spices, oil								
Thai	Spices, oil								
Vietnamese	Spices, oil								
Kebab	Fat cooking meat								
Fried Chicken	Oil, cooking meat								
Pubs (fried)	Oil, cooking meat								
Fish & chip	Oil								
Fast food, burger	Oil, cooking meat								

Table 2B: Table detailing the grease & moisture content of various cooking appliances

Cooking appliance	Grease loading			Moisture content		
	Light	Medium	Heavy	Light	Medium	Heavy
Cooking pots						
Bains Marie						
Steam ovens						
Pizza ovens						
Bratt pans						
Oven ranges						
Flat top grills						
Chip fryers						
Salamanders						
Charcoal						
Gas fired open grills						
Char boilers						
Chinese wok ranges						

APPENDIX C – EMAQ Odour Impact Risk Assessment Methodology

Odour control must be designed to prevent odour nuisance in a given situation. The following score methodology is suggested as a means of determining odour control requirements using a simple risk assessment approach. The odour control requirements considered here are consistent with the performance requirements listed in this report.

Impact Risk	Odour Control Requirement	Significance Score*
Low to Medium	Low level odour control	Less than 20
High	High level odour control	20 to 35
Very high	Very high level odour control	more than 35

* based on the sum of contributions from dispersion, proximity of receptors, size of kitchen and cooking type:

Criteria	Score	Score	Details
Dispersion	Very poor	20	Low level discharge, discharge into courtyard or restriction on stack.
	Poor	15	Not low level but below eaves, or discharge at below 10 m/s.
	Moderate	10	Discharging 1m above eaves at 10 -15 m/s.
	Good	5	Discharging 1m above ridge at 15 m/s.
Proximity of receptors	Close	10	Closest sensitive receptor less than 20m from kitchen discharge.
	Medium	5	Closest sensitive receptor between 20 and 100m from kitchen discharge.
	Far	1	Closest sensitive receptor more than 100m from kitchen discharge ¹ .
Size of kitchen	Large	5	More than 100 covers or large sized take away.
	Medium	3	Between 30 and 100 covers or medium sized take away.
	Small	1	Less than 30 covers or small take away ¹ .
Cooking type (odour and grease loading)	Very high	10	Pub (high level of fried food), fried chicken, burgers or fish & chips. <i>Turkish, Middle Eastern or any premises cooking with solid fuel</i>
	High	7	<i>Vietnamese, Thai, Indian, Japanese, Chinese, steakhouse</i>
	Medium	4	<i>Cantonese, Italian, French, Pizza (gas fired),</i>
	Low	1	<i>Most pubs (no fried food, mainly reheating and sandwiches etc), Tea rooms¹</i>

APPENDIX D – Specification for ESP and Carbon Filters

Electrostatic Precipitation (ESP) Filter Unit



Technical Specifications

There are currently four models in the range:

- ESP 1500EI, which contains a single ESP Collector Cell.
- ESP 3000EI, which contains two ESP Collector Cells.
- ESP 4500EI, which contains three ESP Collector Cells.
- ESP 6000EI, which contains four ESP Collector Cells.

The specification of each model is detailed below:

	ESP 1500EI	ESP 3000EI	ESP 4500EI	ESP 6000EI
Power consumption	20 Watts	30 Watts	40 Watts	50 Watts
Maximum air handling capacity	Up to 0.7m ³ /sec	Up to 1.4m ³ /sec	Up to 2.1m ³ /sec	Up to 2.8m ³ /sec
Dimensions	W 450mm H 630mm D 640mm	W 900mm H 630mm D 640mm	W 1350mm H 630mm D 640mm	W 1800mm H 630mm D 640mm
Weight	55kg	85kg	118kg	153kg
Power supply	220/240V 50Hz 1ph	220/240V 50Hz 1ph	220/240V 50Hz 1ph	220/240V 50Hz 1ph
Filter efficiency	Up to 98%	Up to 98%	Up to 98%	Up to 98%
Housing	Epoxy-coated galvanised steel	Epoxy-coated galvanised steel	Epoxy-coated galvanised steel	Epoxy-coated galvanised steel

AIRCLEAN

YOUR AIR FILTER MANUFACTURER

Bays 2 & 3 Pattenden Lane, Marden, TN12 9QS. T: 01622 832777 F: 01622 832507



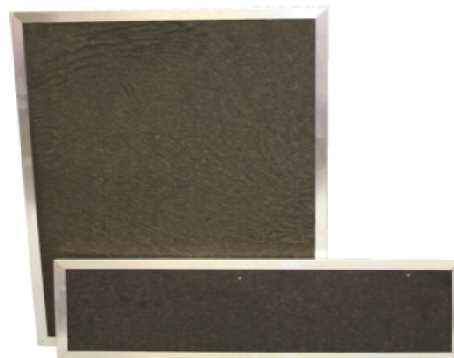
Activated Carbon Filters - Panels

Odour and Gas Removal

Applications

The disposable Activated Carbon Filter Panel, can be sized and used in a wide variety of odour reduction applications.

Multiple Carbon Panel Filters are often used in V formations enabling sufficient contact times with air to offer high levels of gas and odour removal from the air stream.



Description

Activated Carbon Panel Filters are generally manufactured using the bonding process to provide a rigid panel which is often called a "Biscuit". The bonded carbon biscuit can be framed in a metal channel so that it can be easily slid into channel holding frames mounted into ductwork or filter housings. The panel is finished in a "fabric facia" which minimises the dusting from the panel.

Activated Carbon Panel Filters can also be produced using a loose fill technique, which can offer an improved rate of absorbency. Despite the improved rate of absorbency the Activated Carbon Panels capacity will remain the same. The panels are designed to minimise the risk of bypass due to settlement, and for this reason their installation should be designed to be horizontal,

Technical

Nominal thickness	Actual thickness	Pressure drop	Face velocity m/s
25mm	22mm	45 Pa	0.22 (43fpm)
22mm	19mm	40 Pa	0.19 (37fpm)



ABOUT US

HERE TO HELP

We undertake various noise assessments and noise survey for a wide range of clients to meet their noise requirements and obligations, including for Planning Applications, new developments, building extensions, change of use, small businesses, restaurants, shops and much more.

QUALIFIED AND EXPERIENCED

Over 15 years UK and international acoustic engineering experience of undertaking Noise Monitoring, acoustic solutions, noise survey and Reporting.

Members of the Institute of Acoustics. Undertaken projects in Manchester, North West and across the UK.

GET THE PROJECT DONE

We offer competitive, cost effective acoustic solutions, delivering a noise survey report which complies with Local Planning Authority requirements and sound insulation or health and safety obligations.

We can also undertake Noise Modelling if required.