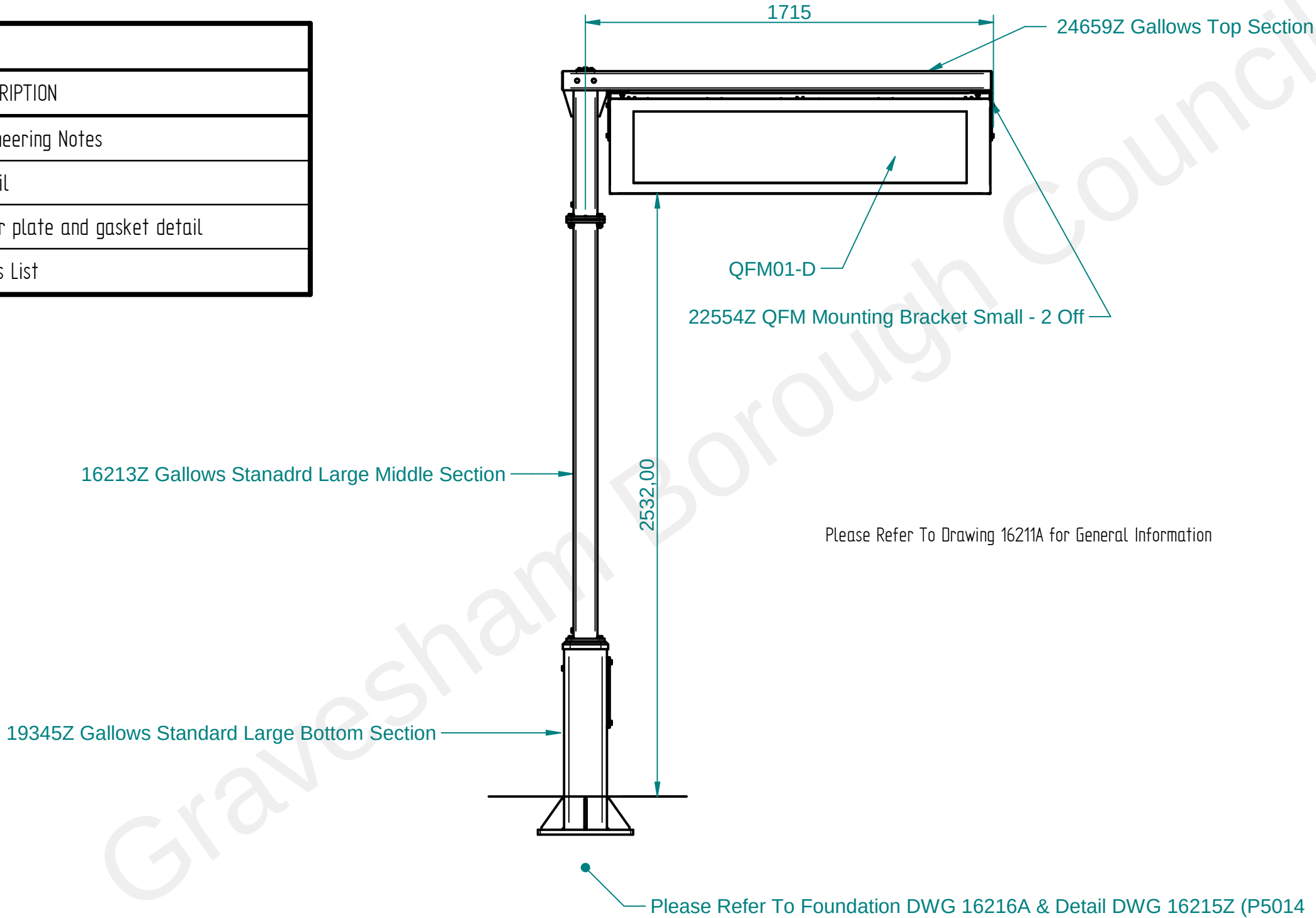


ISSUE	ENGINEERING NOTES	SHEET No.	GRD	DATE	BY
0	Draft & Pricing Only, Issue 0 not to be used for manufacture.			06/01/21	KH
A	Checked Issue			06/01/21	KH

SHEET No.	DESCRIPTION
1	Engineering Notes
2	Detail
3	Cover plate and gasket detail
4	Parts List



For Installation information please refere to P5063 – drawing 16211A

<u>STRUCTURE FABRICATION TOLERANCE</u> ±1.0mm FOR 0-600mm. UP TO ±2.00mm 600mm ABOVE	<u>WELDING</u> ALL WELDS TO RELEVANT STANDARDS BS EN 1090 Part 2 BS EN 1090 Part 3	<u>SHEET METAL TOLERANCE</u> ±0.5mm GENERAL ±0.25mm PER FOLD ±0.2 LASER CUTTING ±0.2mm PUNCHING	 infotec INFOTEC LTD The Maltings, Tamworth Road, ASHBY-de-la-ZOUCH, Leics, LE65 2PS www.infotec.co.uk	Description :- QFM01 Gallows Top Section Detail		D No :- D_37	DO NOT SCALE IF IN DOUBT ASK
				Drawing No :- 24659Z-A		Drawn By :- Kevin.Hancock	Checked By :- KH
<u>MACHINE TOLERANCE</u> ±STANDARD MACHINING TOLERANCE UNLESS OTHERWISE SPECIFIED, ±0.1mm	<u>17.CABLE TOLERANCE</u> < 100mm ±5mm < 1000mm ±10mm > 1000mm ±20mm	ALL DIMENSIONS IN mm	3rd ANGLE PROJECTION 	Date :- 06/01/21		Date :- 06/01/21	
				Scale 1:5		Sheet 1/4	