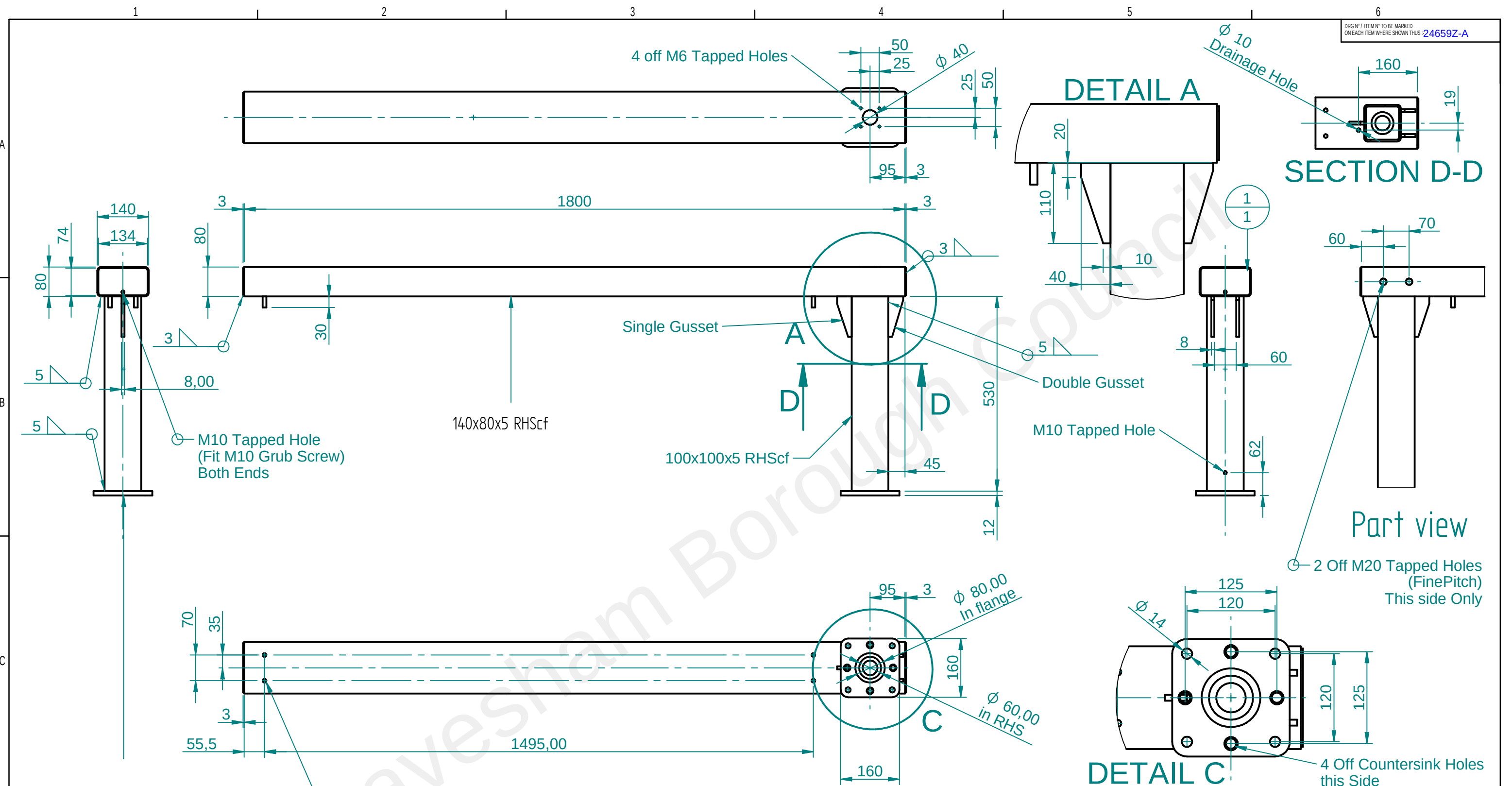


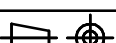


Galvanising To EN ISO 1461

Critical Face
Ensure After Galvanising,
this face is flat across
its entire area.
No galv high spots or build up is
acceptable !
This may lead to missalignment
with connecting parts

Drill & Tap M10, use 50mm long M10
Threaded Bar Grade 8.8
weld in position and fully dress to
allow nut to fit.
30mm protruding.
Protect and cover during
Galv and powder coating

Item Number	File Name (no extension)	Quantity	Material	Comments	Mass (Item)
1	24659Z-A QFM01 Gallows Top Section Detail	1	BS EN 10 025-S275 Shot Blast Immediately Prior To Zinc Phosphate And Powder Coating	RAL TBA	39.007 kg

<u>STRUCTURE FABRICATION TOLERANCE</u> ±1.0mm FOR 0-600mm. UP TO ±2.00mm 600mm ABOVE	<u>WELDING</u> ALL WELDS TO RELEVANT STANDARDS BS EN 1090 Part 2 BS EN 1090 Part 3	<u>SHEET METAL TOLERANCE</u> ±0.5mm GENERAL ±0.25mm PER FOLD ±0.2 LASER CUTTING ±0.2mm PUNCHING	 infotec INFOTEC LTD The Maltings, Tamworth Road, ASHBY-de-la-ZOUCH, Leics, LE65 2PS www.infotec.co.uk	Description :- QFM01 Gallows Top Section Detail	D No :- D_37	DO NOT SCALE IF IN DOUBT ASK	
<u>MACHINE TOLERANCE</u> ±STANDARD MACHINING TOLERANCE UNLESS OTHERWISE SPECIFIED, ±0.1mm	<u>17. CABLE TOLERANCE</u> < 100mm ±5mm < 1000mm ±10mm > 1000mm ±20mm	ALL DIMENSIONS IN mm		3rd ANGLE PROJECTION 	Drawing No :- 24659Z-A	Drawn By :- Kevin.Hancock	Checked By :- KH
						Date :- 06/01/21	Date :- 06/01/21
					Scale 1:10	Sheet 2/4	